Note for working instructions No. 3 for TN1000/12 and for TN348/19

Change to item 12 of instruction 3:

Unfortunately we had to find out that the thin nut SSN003 in some cases was to weak to take up a torque of 12 Nm and failed already at a lower value.
So we had to change item 12 in the working instruction No. 3 as follows:

12. In case the bolt is so short that the bolt end doesn't protrude min. 1 mm (.04 in.) out of the securing ring of the self locking nut, additionally secure the nut with Loctite 243 or 638. Mark the Loctite secured nut with a line of red securing paint which also marks the part 5St122.

The working instruction No.3 revision a is attached.

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