DG Flugzeugbau GmbH
76646 Bruchsal

Technical Note
No. 873/25

Subject : Powerplant / rear plate of the propellermount

Effectivity : DG-800A, LA all serial no's

Accomplishment : At the next 25 hour inspection, but at latest before December 31. 2001

Reason : At one DG-400 cracks occurred in the rear plate of the propellermount starting at the outside diameter of the washer below the bolthead of the lower bolted connection. As the DG-800A, LA is equipped with the same powerplant, the same problem might occur.

Instructions : Designation of parts see diagram 6 maintenance manual

1. Bolted connection of the rear plate of the propellermount 4M3 to the rear mounting blocks 4M5:
   Remove the left mounting bolt and its washer first, if necessary heat the bolt to loosen the Loctite securing. Clean the plate in this area and check if the washer has left a mark in the plate and if cracks are visible. Cracks can be seen easily due to the oil residues which have penetrated into the crack. A mark of max. 0.1mm is acceptable. If the mark is deeper and / or if there are any cracks, the plate 4M3 has to be replaced. Check also the mounting blocks 4M5 for cracks and replace them if necessary.
   Clean the inside threads according to the instructions in section 4.8 maintenance manual. Then assemble the new bolt M10x25 DIN912-8.8zn with the aluminium washer S48 next to the rear plate followed by the existing washer 10.5 DIN125 Stzn, use Loctite 243 or 672 (72b) to secure the bolt. Tighten the bolt with a torque wrench, torque 4 daNm (30 ft.lb.).
   Proceed in the same manner with the right hand side bolt.
   Note: Don't remove both bolts at the same time.
2. If the rear plate of the propellermount 4M3 or the mounting blocks 4M5 have to be exchanged proceed according to sections 4.6.4 and 4.6.5 of the maintenance manual.
3. Exchange the following maintenance manual pages against the new pages issued August 2001, marked TN 873/25:
   1, 4, diagram 8

Material : Manual pages see instruction 3
2 bolts M10x25DIN912-8.8 zn
2 washers S48
if necessary:
rear plate of the propellermount 4M3
mounting blocks 4M5/1 and /2

Weight and balance : influence negligible

Remarks : Instructions No. 1 and 2 are to be executed by the manufacturer or by a licensed workshop and to be inspected and entered in the aircraft logs by a licensed inspector.

Bruchsal,
date: August 30. 2001

LBA – approved:

Author:
Dipl. Ing. Wilhelm Dirks

The German original of this TN has been approved by the LBA under the date of *Sep. 10/01* and is signed by Mr. Blume. The translation into English has been done by best knowledge and judgement.

Type certification inspector:
Dipl. Ing. Swen Lehner