0 General

0.1 Manual amendments

Note: Changes 1- 23 are not listed

No.	Page	Description	Date
24	all	New standardized format of the initial maintenance manual of Variant DG-800B	May 2012
25	0.11 ÷ 0.14, 1.2, 1.4, 1.5, 1.7 ÷ 1.11, 1.13 ÷ 1.16, 1.18, 1.26, 1.27, 1.30, 2.1, 2.2, 2.4, 2.5, 3.1 ÷ 3.6, 3.8 ÷ 3.10, 4.1 ÷ 4.3, 4.7 ÷4.11, 4.13, 4.15, 4.16, 4.19 ÷ 4.23, 4.25, 4.26, 4.28 ÷ 4.31, 4.38, 5.1, 5.2, 6.1 ÷ 6.3, 7.2, 8.1 ÷ 8.5, 9.2, diagrams 1 ÷ 6, 7, 7a, 8, 9, 10a,10b, 11, 11a, 11b, 11d, 12a, 13b, 14 (14a removed), 15, 17, 8M210, W59, SI 69-10	TN 800/41 Manual revision, Coolant pump Pierburg Primervalve IWP069	May 2012
26	0.1, 0.3 - 0.7, 0.12, 0.13, 3.6, 3.10, 8.2, 8.3, diagrams 11, 11a, 11b, 11d, working instruction No. 1 for TN 800-44	TN 800/44 Fuel hoses	October 2016
27	0.1, 0.3 - 0.6, 0.8, 0.13, 0.14, 2.1, 2.2, 3.6, 4.36, 4.41, 8.1, 8.4, diagrams 3, 9	TN 800/45 Manual revision	July 2017
28	Title, 0.1, 0.3 – 0.6, 0.8, 0.13, 0.14, 3.8 – 3.11, 4.1-4.3, 4.11, 8.1, 8.2, diagram 8	TN 800/49 Manual revision, life-time drive-belt	May 2023
29	0.1, 0.3, 1.2 - 1.4	TN 800/50 Adjustment of elevator free play	December 2023
30	Cover page, 0.1	TN DG-G-17 Update of cover page	August 2025
31	0.0, 0.1, 0.3, 0.7, 0.12, 1.2, drawing 1 St 038	TN 800/52 Control column, control stick suspension, securing the spherical bearings	September 2025
32	0.1, 0.6, Diagram 11, Diagram 11a, Diagram 11b	TN 800/54 Check and replacement of the fuel hose fixed to the primer valve.	September 2026

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0.2 List of effective pages (continued)

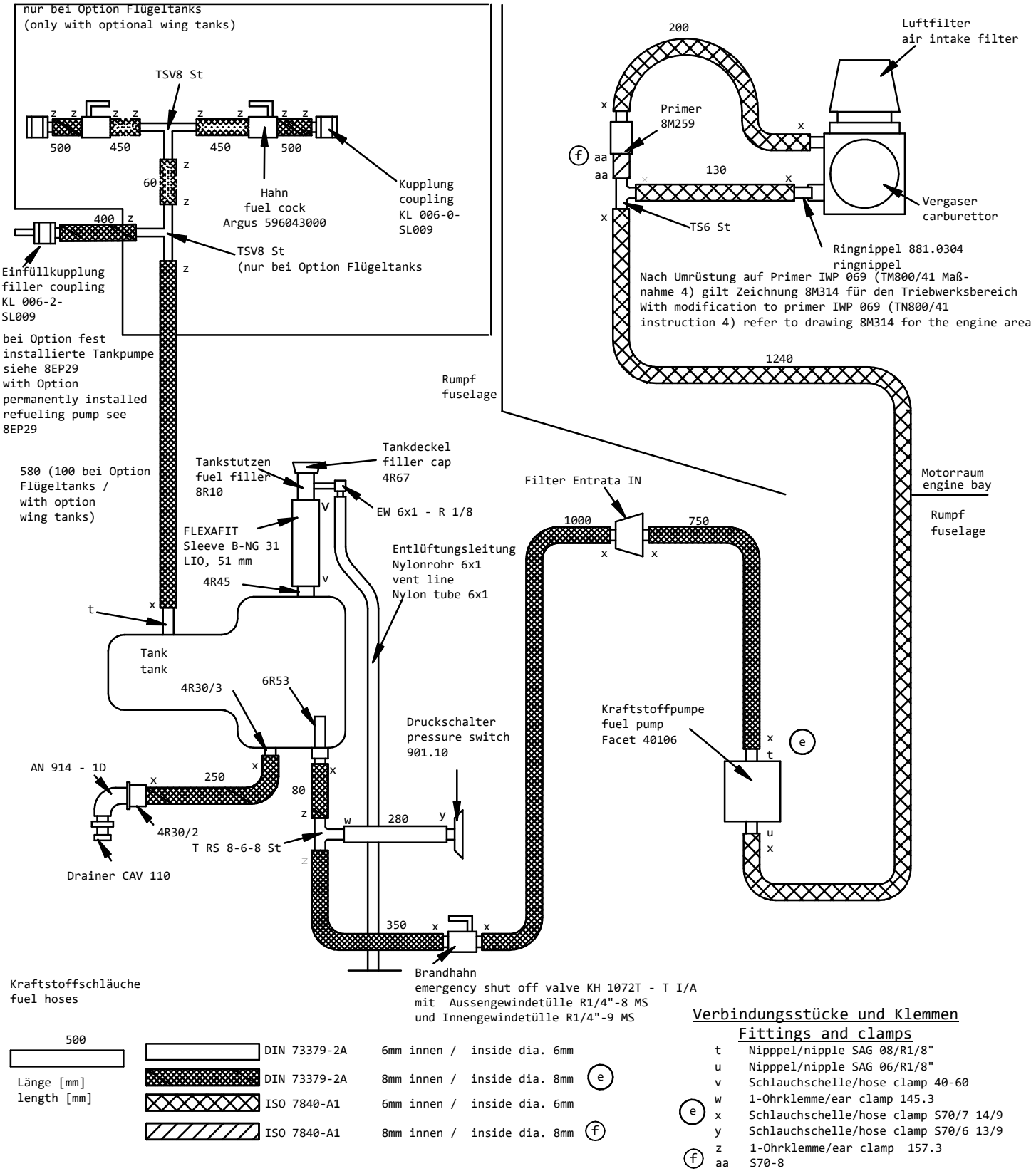
diagram	issued	replaced/	replaced/	replaced/
1	May 2012			
2	May 2012			
3	May 2012	July 2017		
4	May 2012			
5	May 2012			
6	Mai 2005			
7	May 2012			
7a	May 2012			
8	May 2012	Mai 2023		
9	May 2012	July 2017		
10a	May 2012			
10b	May 2012			
11	May 2012	October 2016	Sept. 2026	
11a	May 2012	October 2016	Sept. 2026	
11b	May 2012	October 2016	Sept. 2026	
11c	Juni 2005			
11d	May 2012	October 2016		
12	Dez. 1997			
12a	May 2012			
13	Febr. 1999			
13a	Dez. 1997			
13b	May 2012			
14	May 2012			
15	May 2012			
17	May 2012			

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DG-800B Solo 2625

Diagramm 11
diagram 11

Kraftstoffanlage bis W.Nr. 8-102
/fuel system up to ser.no. 8-102 on



Kraftstoffschläuche
fuel hoses

500
Länge [mm]
length [mm]

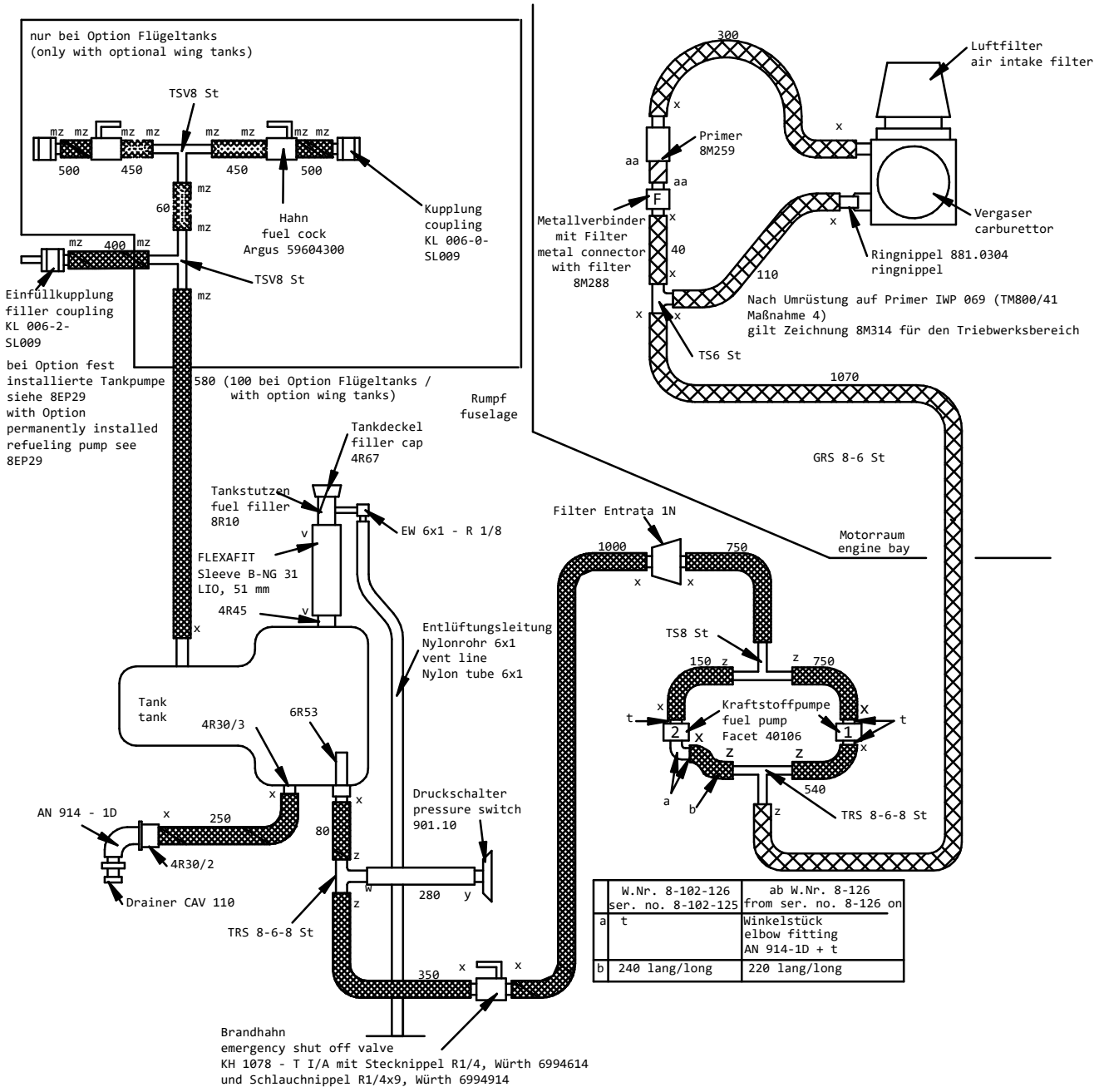
DIN 73379-2A	6mm innen / inside dia. 6mm	
DIN 73379-2A	8mm innen / inside dia. 8mm	(e)
ISO 7840-A1	6mm innen / inside dia. 6mm	
ISO 7840-A1	8mm innen / inside dia. 8mm	(f)

Verbindungsstücke und Klemmen
Fittings and clamps

	t	Nipppel/nipple SAG 08/R1/8"
	u	Nipppel/nipple SAG 06/R1/8"
	v	Schlauchschelle/hose clamp 40-60
(e)	w	1-Ohrklemme/ear clamp 145.3
(e)	x	Schlauchschelle/hose clamp S70/7 14/9
	y	Schlauchschelle/hose clamp S70/6 13/9
(f)	z	1-Ohrklemme/ear clamp 157.3
(f)	aa	S70-8

Ausgabe September 2026 TM 800/54
issued September 2026 TN 800/54

Kraftstoffanlage von W.Nr. 8-103 bis 8-154
/fuel system from ser.no. 8-103 up to 8-154



	W.Nr. 8-102-126 ser. no. 8-102-125	ab W.Nr. 8-126 from ser. no. 8-126 on
a	t	Winkelstück elbow fitting AN 914-1D + t
b	240 lang/long	220 lang/long

Kraftstoffschläuche
fuel hoses

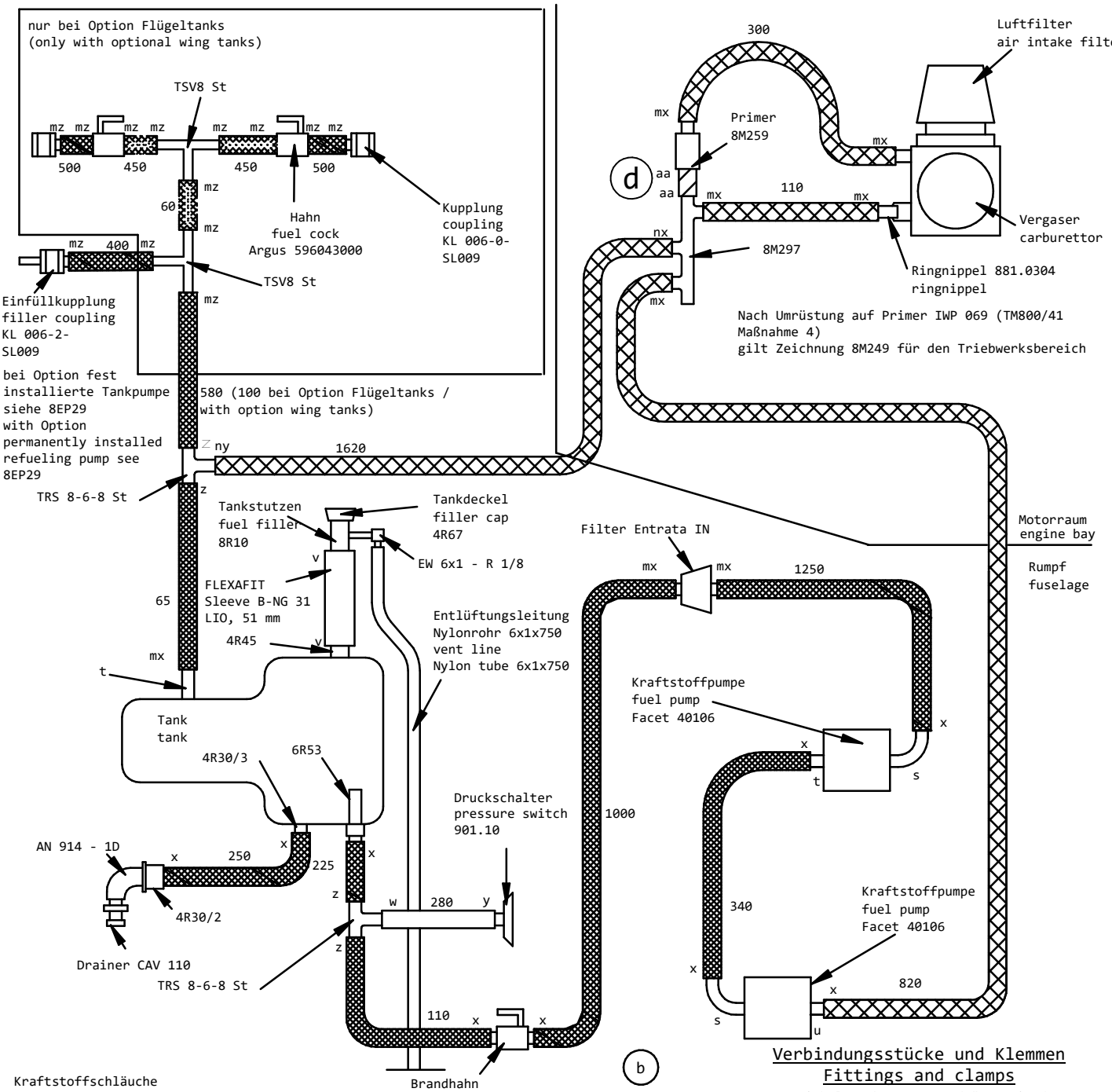
500
Länge [mm]
length [mm]

DIN 73379-2A	6mm innen /	inside dia. 6mm
DIN 73379-2A	8mm innen /	inside dia. 8mm
ISO 7840-A1	6mm innen /	inside dia. 6mm
ISO 7840-A1	8mm innen /	inside dia. 8mm

Verbindungsstücke und Klemmen
Fittings and clamps

t	Nippel/nipple Facet 41199
v	Schlauchschelle/hose clamp 40-60
w	1-Ohrklemme/ear clamp 145.3
x	Schlauchschelle/hose clamp S70/7 14/9
y	Schlauchschelle/hose clamp S70/6 13/9
z	1-Ohrklemme/ear clamp 157.3
aa	Schlauchschelle/hose clamp S70/8 16/9

Kraftsoffanlage ab W.Nr.8-155
(fuel system from ser.no. 8-155 on)



Kraftstoffschläuche

fuel hoses

500

Länge [mm]
length [mm]

DIN 73379-2A	6mm innen /	inside dia. 6mm
DIN 73379-2A	8mm innen /	inside dia. 8mm
ISO 7840-A1	6mm innen /	inside dia. 6mm
ISO 7840-A1	8mm innen /	inside dia. 8mm

Verbindungsstücke und Klemmen
Fittings and clamps

s	Winkelstück WSAG 08 1/8" Messing/ elbow fitting brass WSAG 08 1/8"
t	Nippel/nipple Facet 41199
u	Nipppel/nipple SAG 06/R1/8"
m	roter Schrumpfschlauch, 30mm lang red heat shrink tubing 30 mm long
n	blauer Schrumpfschlauch, 30mm lang blue heat shrink tubing 30 mm long
v	Schlauchschelle/hose clamp 40-60
w	1-Ohrklemme/ear clamp 145.3
x	Schlauchschelle/hose clamp S70/7 14/9
y	Schlauchschelle/hose clamp S70/6 13/9
z	1-Ohrklemme/ear clamp 157.3
aa	Schlauchschelle/hose clamp S70/8 16/9